



**MOHM CHEMICAL SDN. BHD.** (Co.No.276851-U)  
**MCX MARKETING SDN. BHD.** (Co.No.363532-T)

H.Q. : No.32,Jalan Temenggong,Off Jalan Tampoi,81100 Johor Bahru,Johor.Malaysia.  
Tel : (60 7) 333 1222 Fax: (60 7) 332 0545 / 333 7919  
Branch : No.43,Jalan Tambur 33/19,Sek.33,Shah Alam Technology Park,  
47100 Shah Alam,Selangor.Malaysia.  
Tel: (60 3) 5124 0876 / 5124 0878 Fax: (60 3) 5124 0877  
Email: info@mochem.com Website: www.mochem.com / www.xtraseal.com

## MATERIAL SAFETY DATA SHEET

### xtraseal® 3 MINUTES CLEAR EPOXY

#### 1. Product & Company Identification

##### Product Detail

Product name: 3 Minutes Clear Epoxy  
Physical form: Liquid  
Odour: Characteristic Odour  
CAS No.: Mixture  
Flammability: Combustible.

##### Company Details

Manufacturer: Mohm Chemical Sdn Bhd  
Address: No. 32 (Lot 1617), Jalan Temenggong, Off Jalan Tampoi, 81100 Johor Bahru, Johor, Malaysia.  
Tel: + 60-7-3331222  
Fax: + 60-7-3320545/ + 60-7-3337919

#### 2. Composition/ Hazardous Components

<u>Chemical Name</u>	<u>CAS No.</u>	<u>Approx WT%</u>
Diphenylolpropane Epoxy Resin	80-05-7	<100%
Polyamines	904610-0	>90%
Tris-2-4-6-(Dimethylaminomethyl) Phenol	90-72-2	<8.5%
Bis(Dimethylaminomethyl)-Phenol	71074-89-0	<1.5%

#### 3. Hazards Identification

Ingestion: Irritation of the mouth, throat and stomach.  
Skin contact: May cause sensitization by skin contact.  
Inhalation: Harmful by inhalation  
Eye contact: May irritates eyes.

#### 4. First-aid Measures

Take off all contaminated clothing immediately.  
In case of ingestion: Seek medical advice immediately.  
In case of skin contact: Wipe with paper towel and immediately clean with water and soap.  
In case of eyes contact: immediately flush with water, seek medical advice if necessary.  
In case of inhalation: Removed to fresh air, keep warm and rest.



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#### 5. Fire Fighting Measures

**Suitable extinguishing media:** Use dry chemical powder, foam, carbon dioxide, water fog, sand and earth.  
**Unsuitable extinguishing media:** Water from a jet.  
**Hazardous decomposition:** Carbon dioxide, carbon monoxide.

#### 6. Accidental release measures

Exclude sources of ignition and ventilate the area.  
Avoid breathing vapours.  
Methods for cleaning up: Take up mechanically.

#### 7. Handling and Storage

**Handling:** Avoid contact with eyes and skin. Ensure good ventilation during processing. Wear safety goggles and gloves.  
**Protection against fire/ explosion:** General rules of fire prevention should be observed.  
**Storage:** Keep container tightly closed and dry. Store in cold and well-ventilated area.

#### 8. Exposure control/ Personal protection

**Ingredients with limited values to be controlled:** Not indicated.  
**Local exhaust:** Recommended  
**General ventilation:** Recommended  
**Hand protection:** Suitable protective gloves.  
**Eye protection:** Safety/ protective glasses.



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#### 9. Physical and Chemical Properties

##### 3 Minutes Epoxy Resin

Form:	Viscous Liquid
Colour:	Clear
Density:	1.16 ± 0.05
Viscosity spindle No. 5, 20 rpm @ 30°C (cps)	6,000 – 8,000
Odour:	Characteristic Odour
Epoxy Molar Mass:	182 –194g
Boiling point:	>200°C
Solid Content:	25%
Freezing Point:	Crystals sometimes separate at room temperature
Flash point:	>150°C
Ignition temperature:	>300°C
Solubility in water:	Immiscible
Incompatibilities:	React with acids and bases

##### 3 Minutes Epoxy Hardener

Form:	Viscous Liquid
Colour:	Clear
Density:	1.13 ± 0.03
Viscosity spindle No. 5, 20 rpm @ 30°C (cps)	10,000 – 15,000
Odour:	Characteristic smell.
Mercaptan Hydrogen Equivalent value:	270.
Flash point:	257°C.

Note: the above information is not intended for use in preparing specification.

#### 10. Stability and Reactivity

Chemical stability:	Stable
Incompatibility (material to be avoid):	Acids and bases.
Conditions to be avoid:	High temperature
Dangerous reactions:	None known.
Dangerous products of decomposition:	Carbon dioxide, carbon monoxide.



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#### 11. Toxicological Information

Acute toxicity:	Not determined
Primary irritant effect, On the skin:	Irritant for skin and mucous membranes.
On the eye:	Irritant effect
Sensitisation:	Sensitization possible by inhalation.
Additional Toxicological information:	When used and handled according to specification, the product does not have any harmful effects according to the information provided to us.

#### 12. Ecological Information

Complete information not yet available.

#### 13. Disposal Considerations

Do not allow large quantities to enter the drains or water courses or dispose of where ground or surface waters may be affected. Residues in emptied containers should be covered and should be disposing of respect to local regulations.

#### 14. Transport Information

Proper shipping name:	Epoxy
Hazard technical name:	Not available.
Hazard class:	Not available.

No dangerous goods under the transport regulation.



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#### 15. Regulatory Information

**Labeling (EC):** This product is classified and labeled for supply in accordance with the classification of hazardous chemical.

**Classification:** Harmful

Irritant to skin

**Risk Phrases:** R43 May causes sensitization by skin contact.  
R36/38 Irritant to skin

**Safety Phrases:** S2 Keep out of reach of children.  
S28 After contact with skin, wash immediately with plenty of water.  
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
S27 Take off immediately all contaminated clothing.  
S37 Wear suitable gloves.  
S46 If swallowed, seek medical advice immediately and show this container or label.

#### 16. Other Information

These data are offered in good faith as typical values and not as a product specification. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific content of the intended use and determine whether they are appropriate.

\*\*\* End Of MSDS \*\*\*